

RTS82/79DG

Hardware Kit Includes Loose:

2009-2015 Dodge Ram 1500 Crew/Quad Cab

2010-2015 Dodge Ram 2500/3500 Crew/Quad Cab

RTS82/79DG Installation Instructions

- (1) 24 – Hex head bolts (M8-1.25 x 30mm) Grade 8.8
- (2) 18 – Hex head Nuts (M8-1.25) Grade 8.8
- (3) 30 – Lock washers (M8) Grade 8.8
- (4) 42 – Flat washers (M8) Grade 8.8
- (5) 4 – M8 Fender washers
- (6) 6 – M10-1.5Hex head nuts Grade 8.8
- (7) 6 – M10 Flat washer Grade 8.8
- (8) 6 – M10 Lock washer Grade 8.8
- (9) 6 – M10 Plastic push nuts

Components List:

- (1) – Driver/Passenger RT Steps
- (2) – (4) Front/Middle Mounting Brackets (RTSPN015)
- (3) – (2) Rear Mounting Brackets (RTSPN016)
- (4) – (6) M8-1.25 Triple T-bolt
- (5) – (6) M10-1.5x 40mm Single T-bolts

LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.

DISCLAIMER: USE ONLY COMPONENTS
AND HARDWARE SUPPLIED BY ICI.
NO SUBSTITUTIONS.

Step by Step Installation Instructions

- STEP 1:
- Read and understand instructions completely before beginning installation.
- STEP 2:
- Remove all factory step brackets and hardware. If your truck was equipped with factory steps and you have threaded Nutserts in the inside rocker panel, leave Nutserts in the panel.
- STEP 3:
- Locate the driver's side step and rear bracket (the center of the front foot step is 23.25" from the front of the bar and the rear bracket points towards the front of the truck, see diagram C).
- STEP 4:
- Using figures A & B, determine if your truck has the threaded Nutserts in the lower inside rocker panel or not. If your truck is equipped with them, then you will use the single t-bolt set up as shown in figure B in the top hole location. If your truck does have the Nutserts, then use the triple t-bolt as shown in figure A. Once you have determined which t-bolt to use, insert t-bolts with supplied square plastic washers (put plastic washers on t-bolts before installing so they don't fall into rocker panel). Loose fit brackets to rocker panel using supplied hardware (see FIG A or B). On 2015 trucks with factory side steps, the Nutserts are larger and protrude out of the rocker panel 1/8", if you use the single t-bolt set up there is a 1/8" spacer provided to go between the RT Step brackets and the rocker panel so the bracket sits flush on the Nutserts. Refer to Page 2 for support strap installation.
- STEP 5:
- Once brackets and support strap are loose fit to truck, loose fit RT Step to brackets using supplied hardware.
- STEP 6:
- Once bar and brackets have been loose fit into position, adjust and tighten the brackets to rocker panel. If using factory Nutserts, tighten Nutsert bolts to 12 ft/lbs and upper t-bolt
- STEP 7:
- Next, adjust bar front/back and up/down then tighten RT step to brackets. Torque the hardware holding the step to the brackets

