

# RTS80/73TY

## Hardware Kit Includes Loose:

- (1) 16 – Hex head bolts (M8-1.25x30mm) Grade 8.8
- (2) 16 – Hex head bolts (M8-1.25x 16mm) Grade 8.8
- (3) 32 – Lock washers (M8) Grade 8.8
- (4) 48 – Flat washers (M8) Grade 8.8
- (5) 16 – Hex head nuts (M8-1.25) Grade 8.8

## Components List:

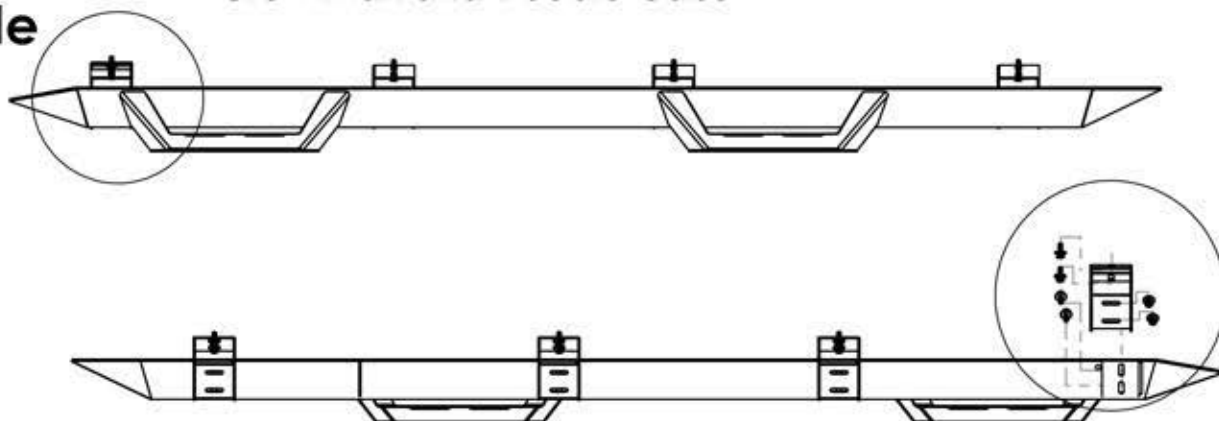
- (1) 2 – RT Steps (Driver & Passenger)
- (2) 2 – Front Mounting Brackets  
RTSPN006
- (3) 6 – Middle/Rear Mounting Brackets  
RTSPN005

# 2009-2014 Toyota Tundra

## RTS80/73TY Installation Instructions

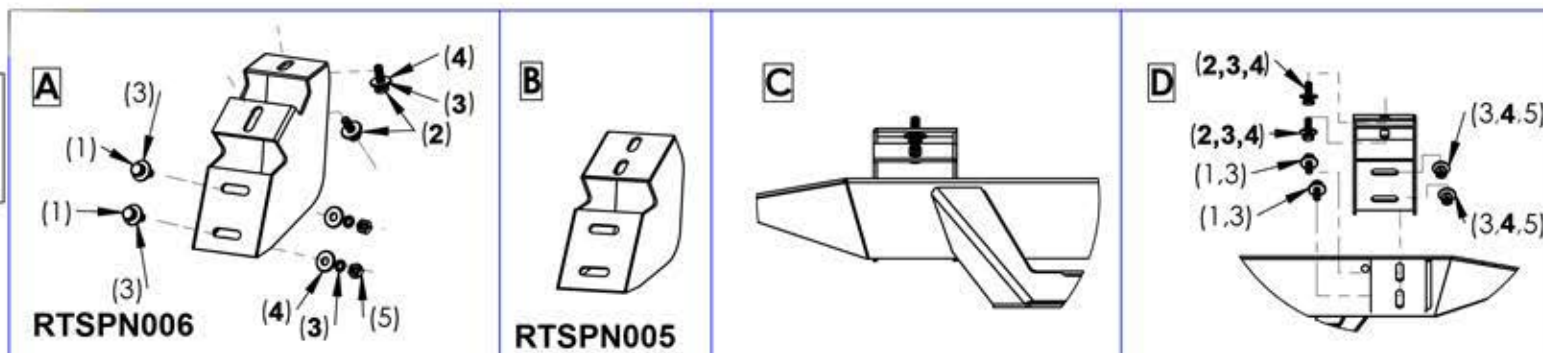
Crew Max and Double Cabs

Driver Side  
Front



**LOOSE FIT ALL COMPONENTS.  
DO NOT TIGHTEN UNTIL ALL  
COMPONENTS ARE INSTALLED  
AND ADJUSTED.**

**DISCLAIMER: USE ONLY  
COMPONENTS AND HARDWARE  
SUPPLIED BY ICI.  
NO SUBSTITUTIONS.**



## Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Remove all old steps and hardware from truck.
- STEP 3:** Locate the driver's side step (center of front foot step is 18" to front of bar). Each step uses 4 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the other 3 brackets are shown in figure B. The brackets are not side specific.
- STEP 4:** On the underside of the rocker panel there are 4 mounting locations down the length of the cab with 2 threaded holes per location. Using provided (2) hex head bolts, flat washers and lock washers, loose fit brackets to these locations.
- STEP 5:** Once all 4 brackets are loose fit to the truck, mount the RT Step to the brackets using provided (1) hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figures A, C and D.
- STEP 7:** Once RT Step is loose fit, tighten brackets to inside rocker to 20 ft/lbs (**DO NOT USE IMPACT TOOLS**). Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.