

# RTS79TY/RTS83TY/RTW410TY

## 2005-2016 Toyota Tacoma RTS79TY/RTS83TY/RTW410TY Installation Instructions

### Hardware Kit Includes Loose:

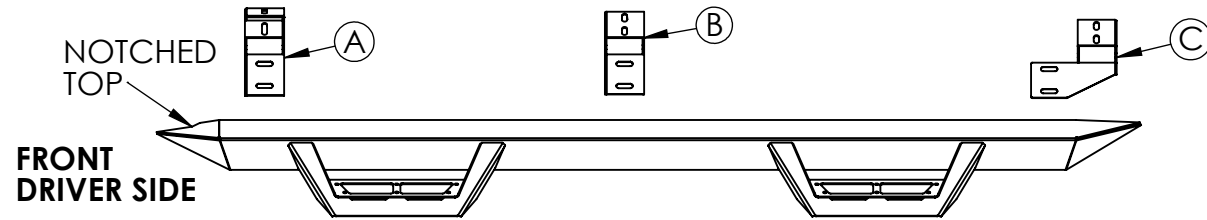
- (1) 12 – Hex head bolts (M8-1.25x30mm) Grade 8.8
- (2) 12 – Hex head bolts (M8-1.25x 25mm) Grade 8.8
- (3) 24 – Lock washers (M8) Grade 8.8
- (4) 36 – Flat washers (M8) Grade 8.8
- (5) 12 – Hex head nuts (M8-1.25) Grade 8.8

### Components List:

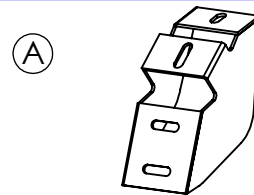
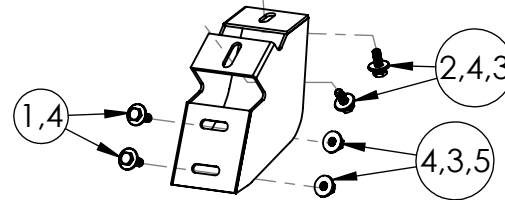
- (1) 2 – RT Steps (Driver & Passenger)
- (2) 2 – Front Mounting Brackets  
RTSPN095
- (3) 2 – Middle Mounting Brackets  
RTSPN005
- (4) 2 – Rear Mounting Brackets (Driver &  
Passenger) RTSPN027

**DISCLAIMER: USE ONLY  
COMPONENTS AND HARDWARE  
SUPPLIED BY ICI.  
NO SUBSTITUTIONS.**

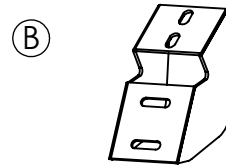
**LOOSE FIT ALL COMPONENTS.  
DO NOT TIGHTEN UNTIL ALL  
COMPONENTS ARE INSTALLED  
AND ADJUSTED.**



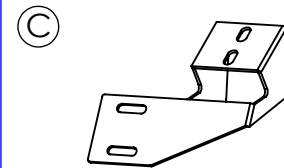
### D - HARDWARE CONFIGURATION



RTSPN095



RTSPN005



RTSPN027 - DRIVER SIDE

### Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Remove all old steps and hardware from truck.
- STEP 3:** Locate the driver's side step (center of front foot step is 20" to front of bar AND front of bar notch on top). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the middle bracket is shown in figure B and rear bracket in figure C.
- STEP 4:** On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.
- STEP 5:** Once all 3 brackets are loose fit to the truck, mount the RT Step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration.
- STEP 7:** Once RT Step is loose fit, tighten brackets to inside rocker to 20 ft/lbs (**DO NOT USE IMPACT TOOLS**). Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs. Repeat for passenger side.