

RTS75TY

Hardware Kit Includes Loose:

- (1) 12 – Hex head bolts (M8-1.25x30mm) Grade 8.8
- (2) 12 – Hex head bolts (M8-1.25x 25mm) Grade 8.8
- (3) 24 – Lock washers (M8) Grade 8.8
- (4) 36 – Flat washers (M8) Grade 8.8
- (5) 12 – Hex head nuts (M8-1.25) Grade 8.8

Components List:

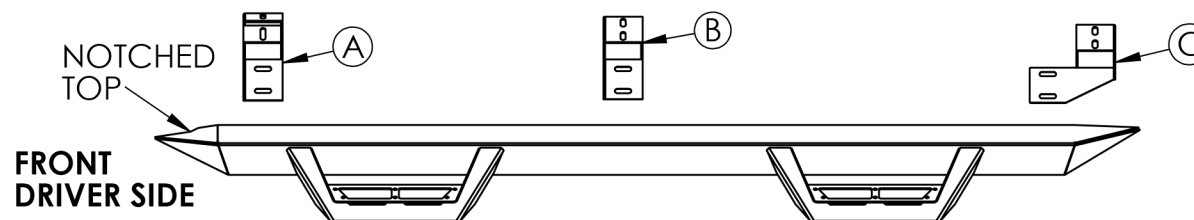
- (1) 2 – RT Steps (Driver & Passenger)
- (2) 2 – Front Mounting Brackets
RTSPN107
- (3) 2 – Middle Mounting Brackets
RTSPN005
- (4) 2 – Rear Mounting Brackets (Driver &
Passenger) RTSPN027

**DISCLAIMER: USE ONLY
COMPONENTS AND HARDWARE
SUPPLIED BY ICI.
NO SUBSTITUTIONS.**

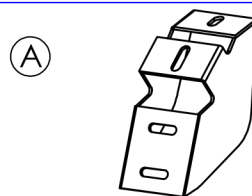
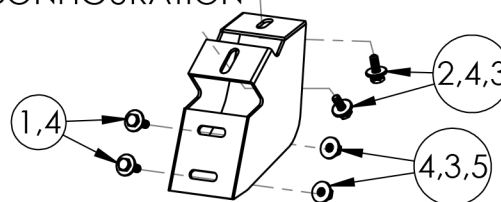
**LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.**



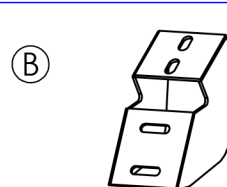
2014-2016 Toyota 4Runner (EXCEPT LIMITED) RTS75TY Installation Instructions



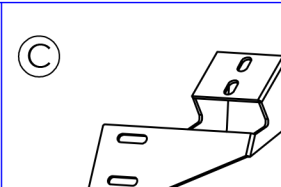
D - HARDWARE CONFIGURATION



RTSPN107



RTSPN005



RTSPN027 - DRIVER SIDE

Step by Step Installation Instructions

STEP 1: Read and understand instructions completely before beginning installation.

STEP 2: Remove all old steps and hardware from truck.

STEP 3: Locate the driver's side step (center of front foot step is 20 5/8" to front of bar AND front of bar notch on top). Each step uses 3 mounting brackets. The bracket closest to the front of the vehicle is shown in figure A, the middle bracket is shown in figure B and rear bracket in figure C.

STEP 4: On the underside of the rocker panel there are 3 mounting locations down the length of the cab with 2 threaded holes per location. They may have plastic plugs covering them. Using provided M8x16mm hex head bolts, flat washers and lock washers, loose fit brackets to these locations. See figure D for hardware configuration.

STEP 5: Once all 3 brackets are loose fit to the truck, mount the RT Step to the brackets using provided M8x30mm hex head bolts, 2 flat washers per bolt, lock washers and nuts. See figure D for hardware configuration.