

# RTS25CH

## Hardware Kit Includes Loose:

- (A) 16 – Hex head bolts (M8-1.25 x 25mm) Grade 8
- (B) 16 – Hex head bolts (M8-1.25 x 20mm) Grade 8
- (C) 50 – Flat washers (M8) Grade 8
- (D) 34 – Lock washers (M8) Grade 8
- (E) 18 – Hex head nuts (M8-1.25) Grade 8
- (F) 16 – Long U-Nuts (M8-1.25)

## Components List:

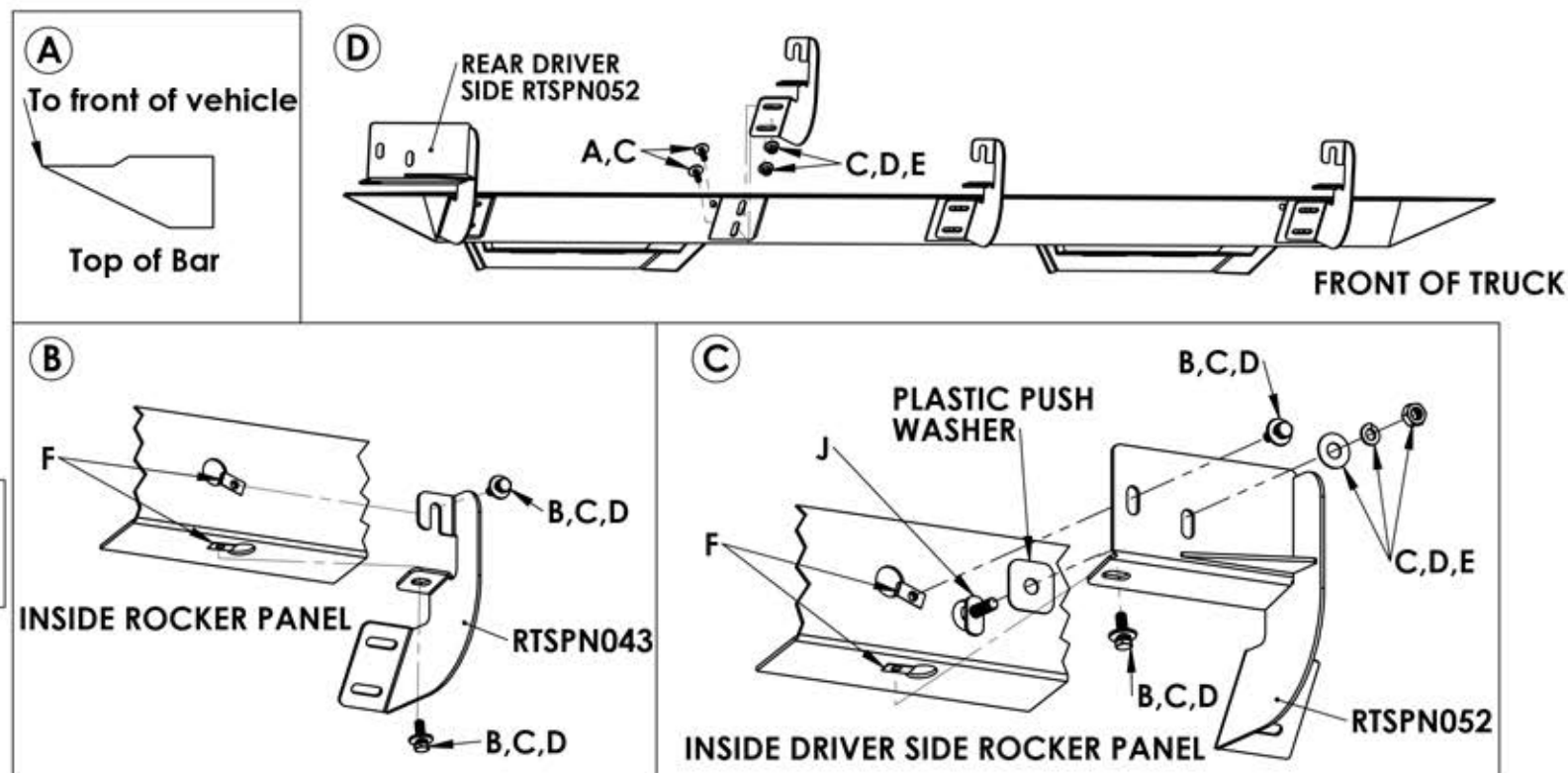
- (G) 2 – 1 Driver/1 Passenger RT Step
- (H) 6 – Mounting Brackets RTSPN043
- (I) 2 – Rear Mounting Brackets RTSPN052 1 Driver/1 Passenger
- (J) 2 – T-Bolts for Rear Brackets RTSPN055

**LOOSE FIT ALL COMPONENTS.  
DO NOT TIGHTEN UNTIL ALL  
COMPONENTS ARE INSTALLED  
AND ADJUSTED.**

**DISCLAIMER: USE ONLY  
COMPONENTS AND HARDWARE  
SUPPLIED BY ICI.  
NO SUBSTITUTIONS.**



# 2015 Chevrolet Colorado Crew Cab Installation Instructions



## Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation. Remove all old steps and hardware from truck.
- STEP 2:** Locate the driver's side step (the notched end of the Magnum RT Steps goes to the front of the vehicle). See Fig A.
- STEP 3:** The mounting brackets are the same for both driver and passenger sides, except the rear bracket RTSPN052. Locate (3) RTSPN043 and 1 RTSPN052 mounting brackets to be used on the driver side. Looking underneath the truck at the driver side inside rocker panel there are 8 black, plastic plugs along the length of the cab. Next to the black plastic plugs are smaller holes. Remove the 8 plugs and insert provided U-Nuts. Do the same for the holes directly below those in the rocker panel. See (FIG B).
- STEP 4:** Once the U-Nuts have been installed, loosely fit RTSPN043 brackets to inside rocker panel with provided hardware (See FIG B). Do not fully tighten. There is a 3<sup>rd</sup> hole at the rear of the cab towards the front from the rear most holes in the rocker panel. This 3<sup>rd</sup> hole is for the provided T-Bolt used to mount the rear bracket RTSPN052. Insert the T-bolt into the hole and use provided plastic square nut to keep the T-bolt from falling into the hole. Loose fit the rear bracket RTSPN052 to the T-bolt and U-nuts, do not fully tighten. (FIG C)
- STEP 5:** Once brackets are fitted, loose fit Magnum RT Steps using provided hardware (Fig D). Once Magnum RT Steps are loose fit, tighten brackets to inside rocker (**DO NOT USE IMPACT TOOLS**). Next, adjust bar up/down and front/back then tighten step to brackets
- STEP 6:** Repeat for passenger side.