

RTS21CH

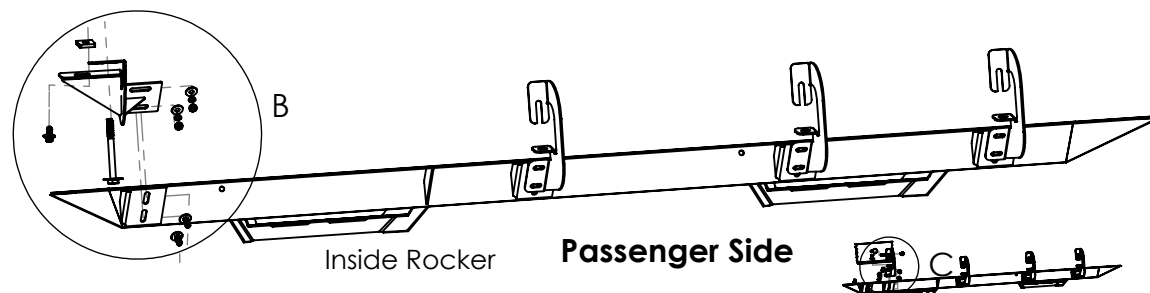
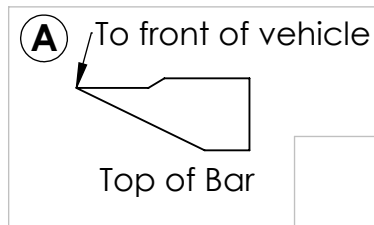
2007-2013 Chevrolet/GMC Crew Cab 1500 2007-2014 HD Gas/Diesel Installation Instructions

Hardware Kit Includes Loose:

- (A) 32 – Hex head bolts (M8-1.25 x 30mm)
Grade 8
- (B) 32 – Lock washers (M8) Grade 8
- (C) 56 – Flat washers (M8) Grade 8
- (D) 24 – Hex head nuts (M8-1.25) Grade 8
- (E) 8 – Long U-Nuts (M8-1.25)

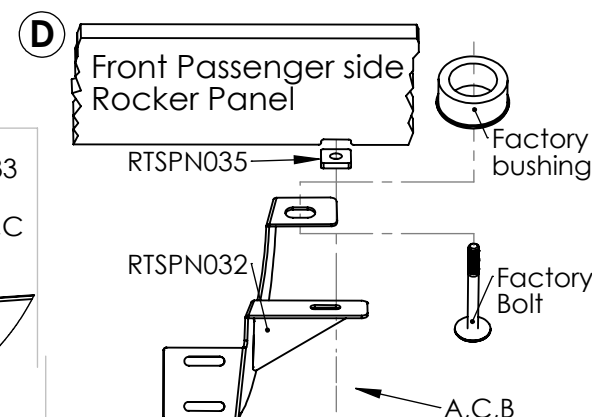
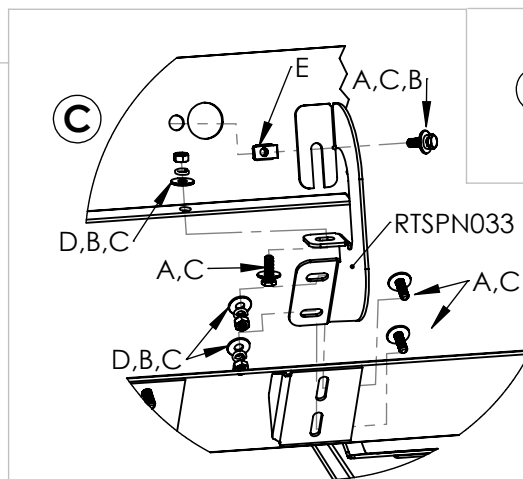
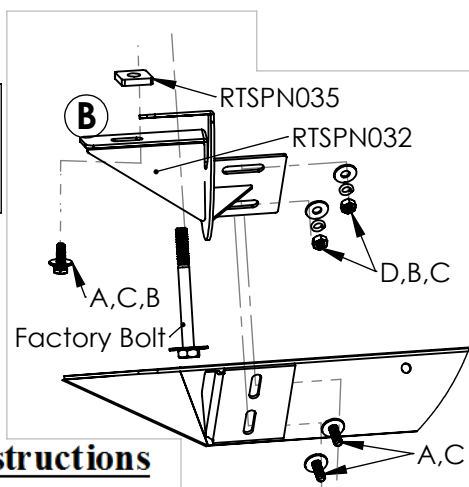
Components List:

- (F) 2 – 1 Driver/1 Passenger RT Step
- (G) 2 – Front Mounting Brackets
RTSPN032 (1 Driver/1 Passenger)
- (H) 6 – Mounting Brackets
RTSPN033
- (I) 2 – 1/4" Spacer for RTSPN032



**LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.**

**DISCLAIMER: USE ONLY
COMPONENTS AND HARDWARE
SUPPLIED BY ICI.
NO SUBSTITUTIONS.**



Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation. Remove all old steps and hardware from truck.
- STEP 2:** Locate the driver's side step (the notched end of the RT Step goes to the front of the vehicle). See (fig A).
- STEP 3:** The side step on gas and diesel trucks is mounted with (3) RTSPN033 brackets that bolt to the inside rocker panel and pinch weld area and (1) RTSPN032 bracket that attach to the front body mount. Notice the orientation of the brackets. Some trucks may have threaded inserts in the inside rocker, if not use provided U-Nuts as shown in (FIG C). Using provided 8mm bolt, two flat washers, lock washer and nut, bolt RTSPN033 to the pinch weld directly under where the threaded insert is or U-Nut is attached see (fig C).
- STEP 4:** The front bracket mounts to the front body mount and pinch weld/fender. Remove front body mount bolt and insert RTSPN032, keep the factory body mount bushing on top of RTSPN032 as shown in FIG D. Once RTSPN032 is attached to the body mount, the other mounting tab will line up with a factory threaded insert in the pinch weld area, there may be a bolt in this insert. Remove factory bolt and line up RTSPN032. If RTSPN032 does not fit flush with the bottom of the pinch weld insert provided spacer (RTSPN035) and bolt RTSPN032 into place using provided hardware see (fig D).
- STEP 5:** Once RT Step brackets are fitted, loose fit RT Step using provided hardware see (fig B & C). Once RT Step is loose fit, tighten brackets to inside rocker to 20 ft/lbs (**DO NOT USE IMPACT TOOLS**). Next, adjust bar up/down and front/back then tighten step to brackets at 30 ft/lbs.