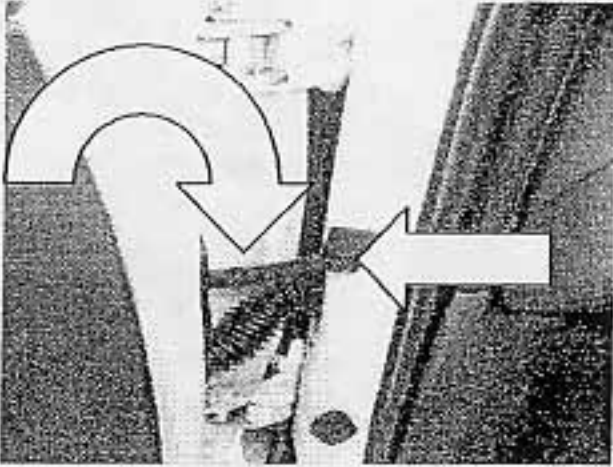
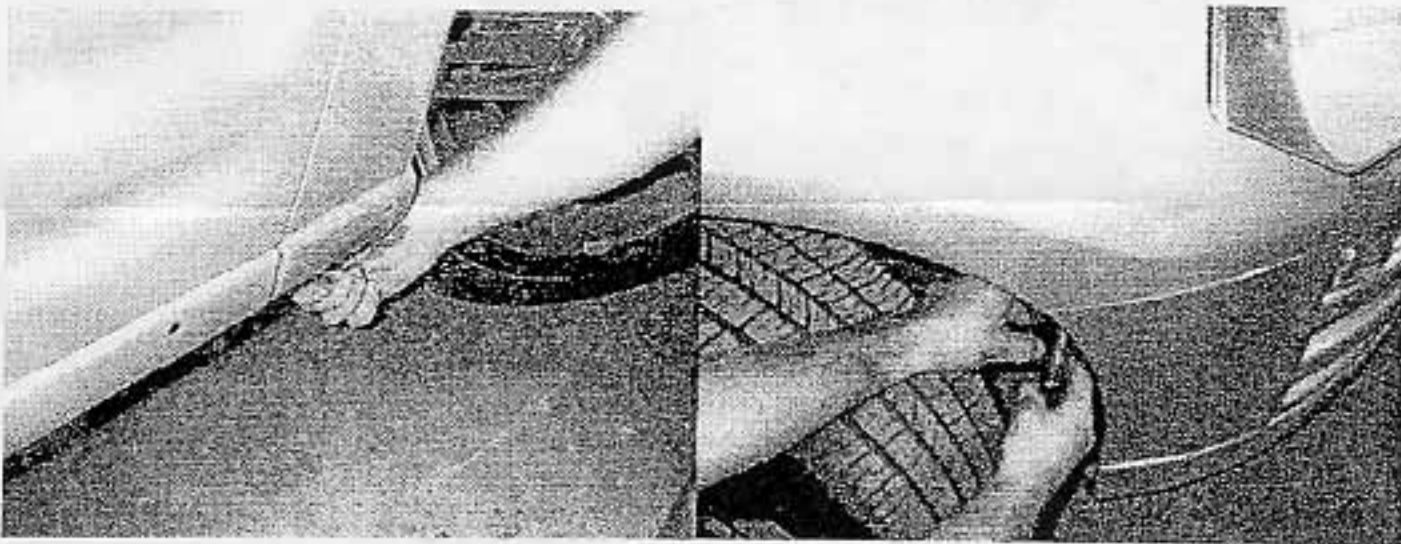


Vertical Doors, Inc Instructions

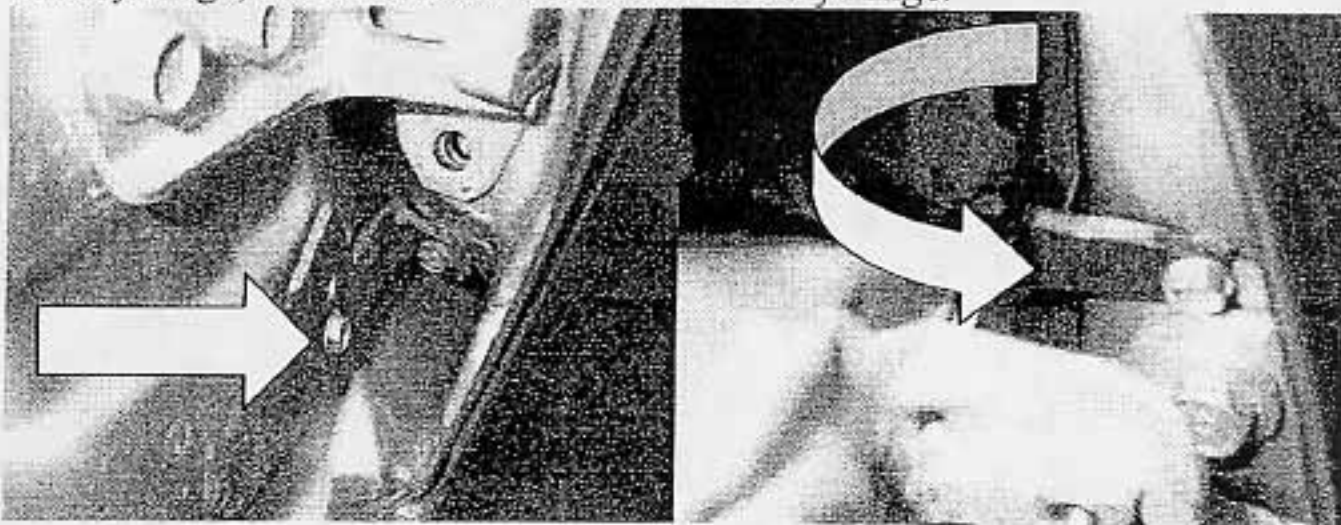
- 1) Disconnect the battery.
- 2) Open door completely and remove the door catch that is attached to your inner frame and your door. (This must be performed before any other steps)



- 3) Unbolt the fender and remove front fender completely

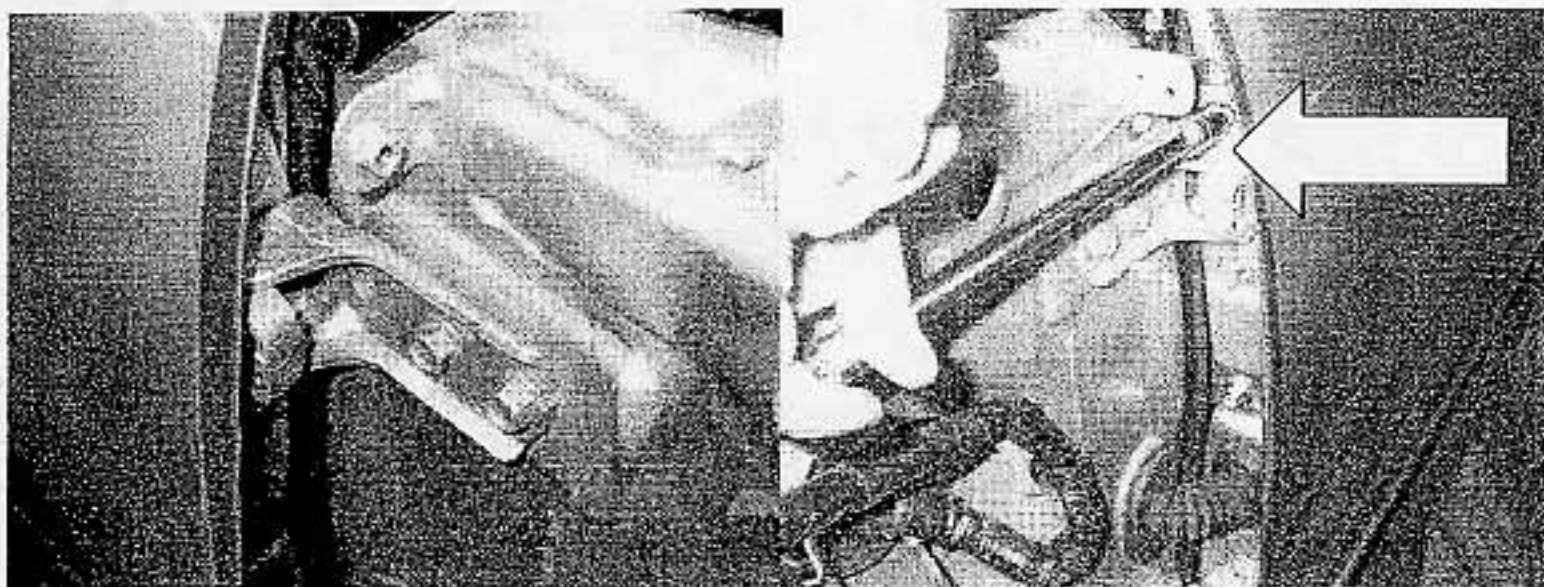


- 4) This step is completely optional. (Due to extra drilling involved) This step will help speed up the installation process and will adjust the door to factory settings after the vertical door system is installed.
Attach the door holding brackets to the door and the inner frame of the car, above the top factory hinge, and one below the bottom factory hinge.



5) Once door holding brackets are attached securely, remove factory hinges from the door and frame.

NOTE: When removing factory hinges, make sure door holding brackets are securely tight and the door does not move.

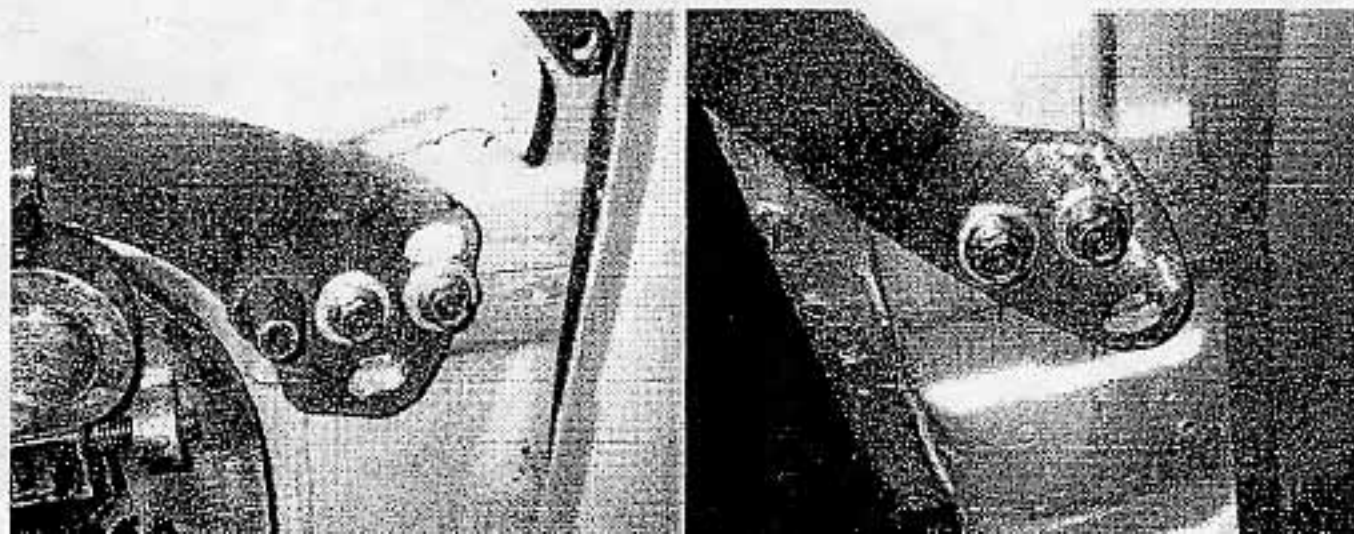


6) Once factory hinges are removed, then you take your Vertical Door system and set it up to the inner frame to match the bolt holes.

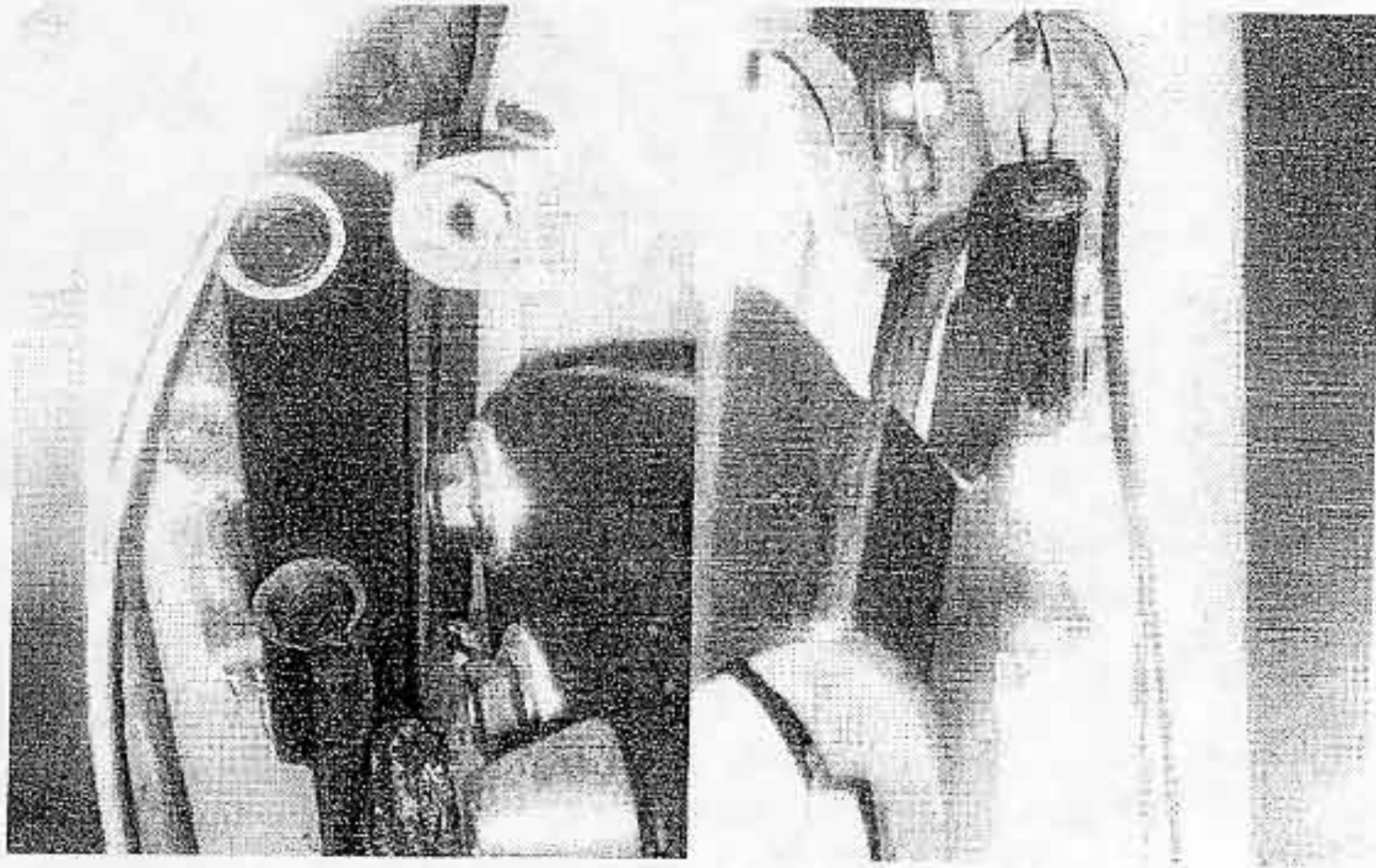
7) Make sure the Vertical Door system fits flat as possible against the inner frame surface. (Some cars may need to use a ball-ping hammer to flatten the inner frame so the system can fit flat against the inner frame)

NOTE: Scrape all body pudding on the inner frame where system is to be installed.

8) Bolt hinge to inner frame (Top and Bottom)



9) Bolt the Vertical Door system to the Door securely.



10) make sure the system is securely bolted to the inner frame and to the door

11) Remove door holding brackets (Refer back to Step 3)

12) By lifting the door in the upright position (figure 1) allows the shock to be installed. (Figure 2) Installing the shock to the Vertical Door system.

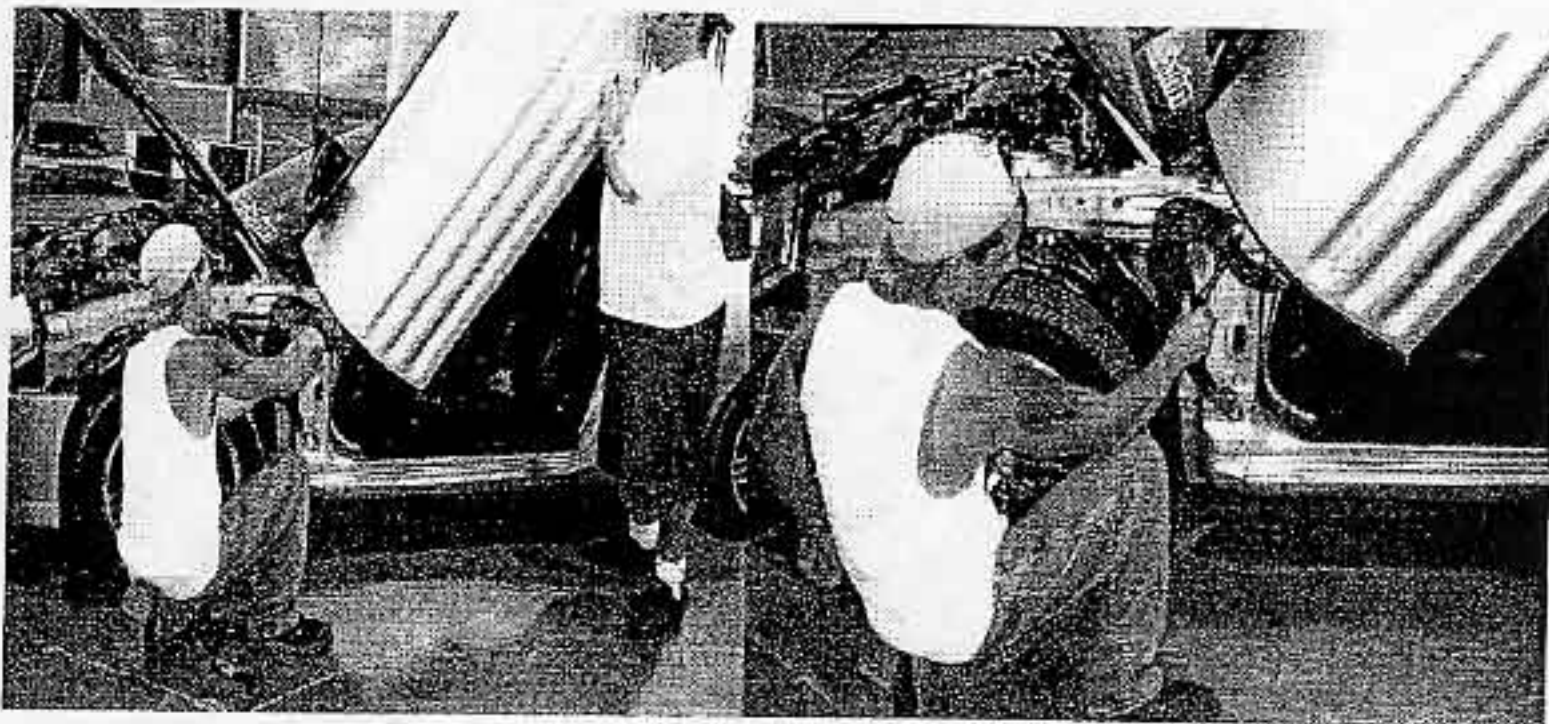


Figure 1

Figure 2

13) Slip the spherical rod mount into the spherical ball bearing. (Figure 3)

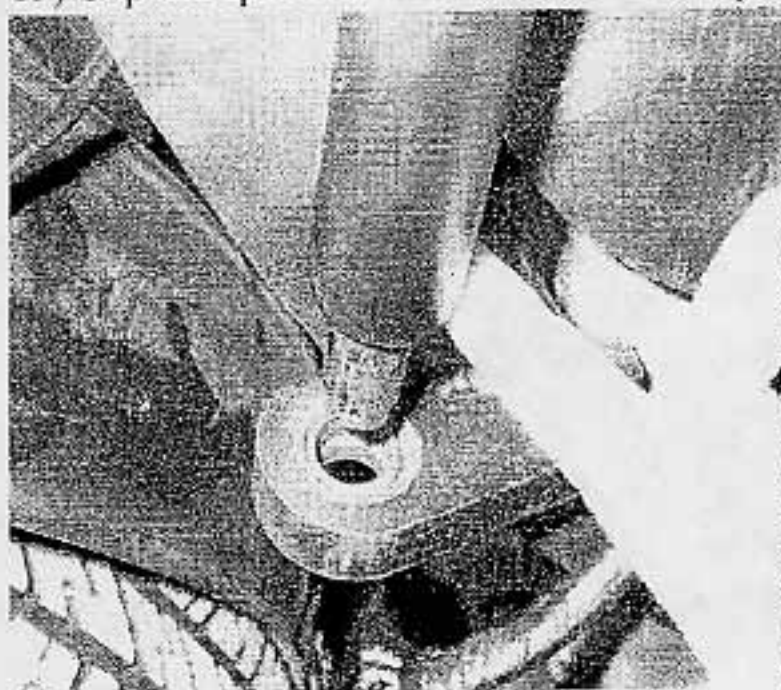


Figure 3

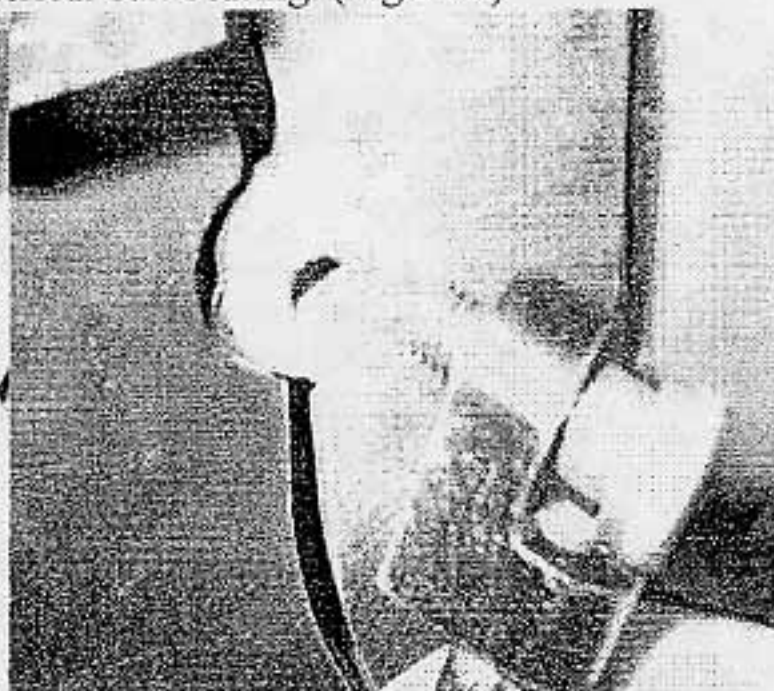


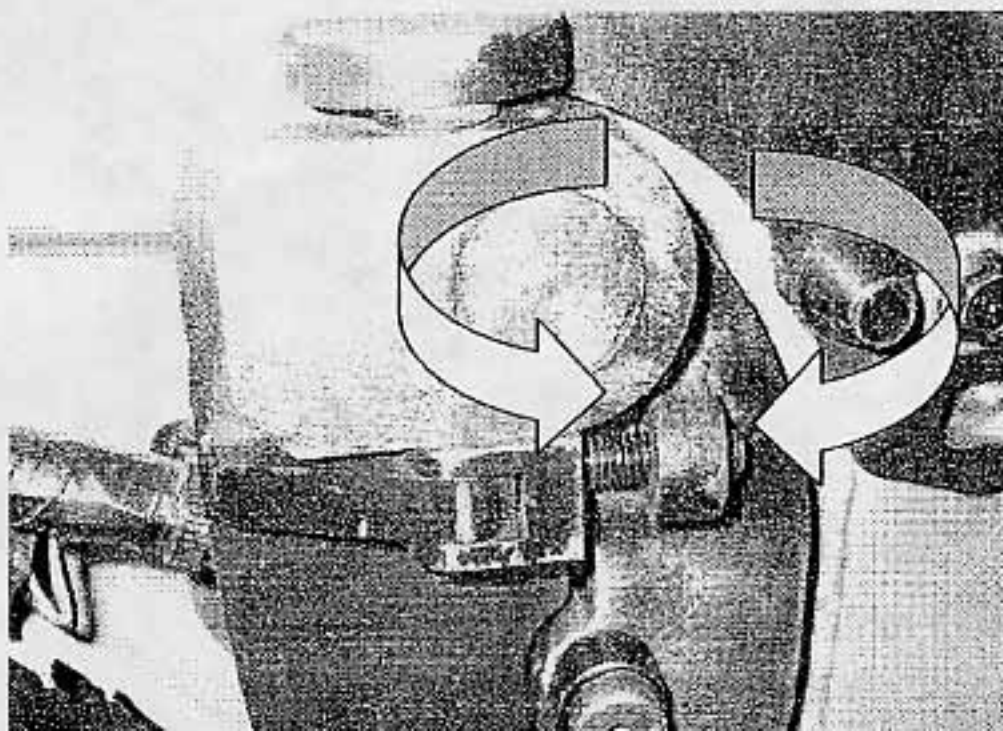
Figure 4

14) Stripper bolts on clevis shock mount shown in Figure (4) then tighten. After stripper bolt is tightened go back to figure (3) and place dowel pin through the spherical rod mount NOTE: Make sure this step is complete to hold the shock in position. If dowel pin is not installed correctly the shock will come out of spherical ball bearing.

15) At this point your vertical door system should work accurately.

NOTE: Adjustments will have to be made with the adjusting screw, carefully open door and use adjustment screw to adjust the door to open/close properly. (May have to perform this process a few times to make the door open/close like factory.

NOTE: Do not reinstall fender until the adjustment of the door is accurate, and the set screw is tightly secure.

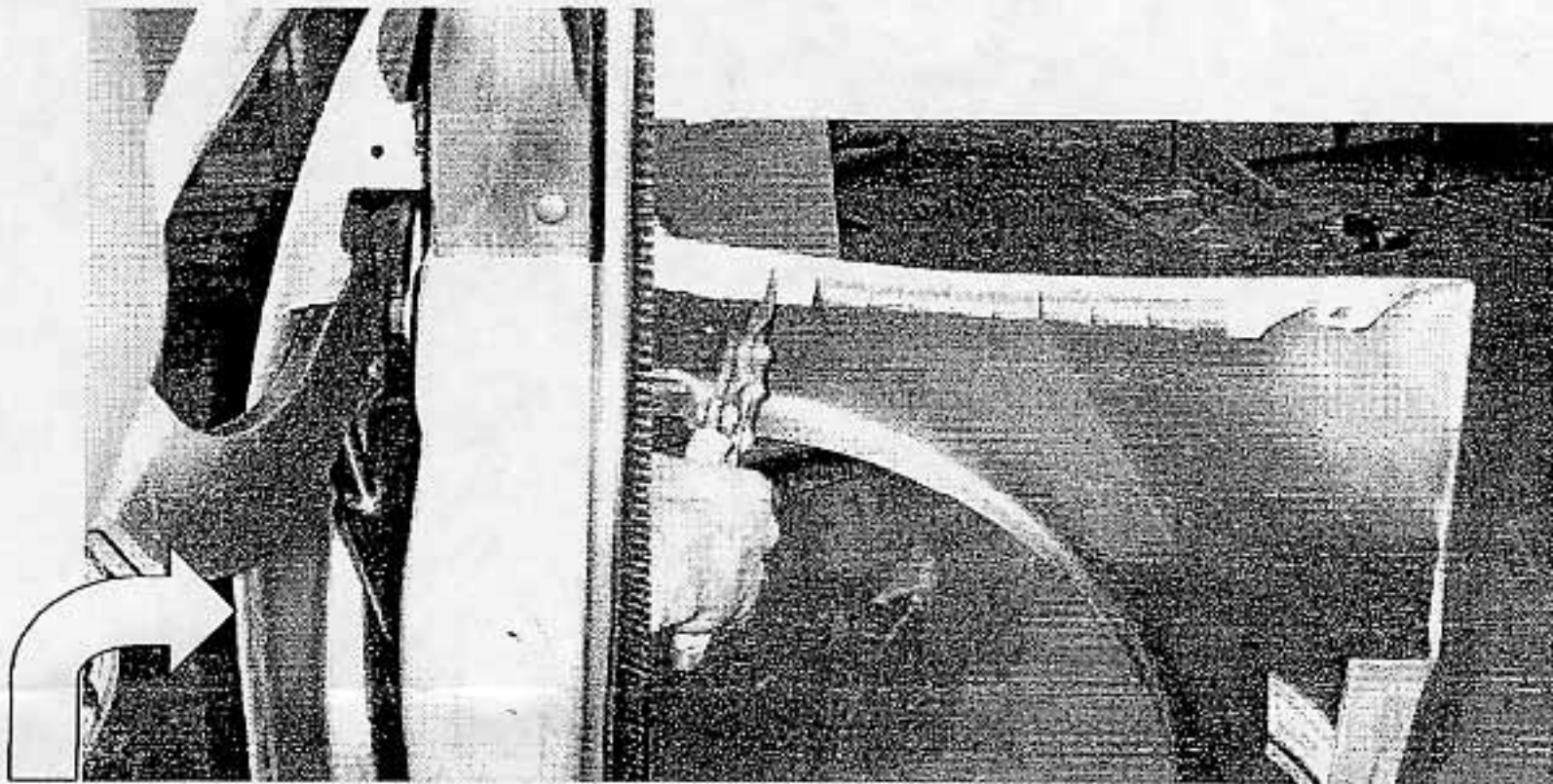


16) Before re-installing fender, make sure everything is tight, adjustment is set, and everything is loctite. Go through steps 1-5 to make sure everything was done correctly.

17) Extend the wires by cutting the original harness, and extending each wire. Wire extensions are included with the system.

NOTE: Not all cars require extending the wires.

18) Most fenders must be rolled. Set fender on car (not bolted on) and open door.



19) Repeat steps 1-18 for the other door

DISCLAIMER

In no event will Vertical Doors, Inc. or Custom Auto Trim and Graphics Inc. be responsible for damages of any nature whatsoever resulting from the use of our system. All products are for OFF ROAD USE or show purposes only. Vertical Doors, Inc. shall not be liable for any consequential, indirect, punitive, incidental damages, lost profits or any based claims of a reseller. Vertical Doors, Inc. system is patent pending and any infringement will result in litigation.

WARRANTY

Our product is backed up by a (6) month limited warranty on all parts included in the system and from all defects in the material. Our shocks are backed up by a (6) month warranty. The purchaser must present the invoice/receipt from the day of purchase to qualify for the warranty upon any claim. The purchaser must send the defected product in the original packaging to our address, and Vertical Doors Inc. will send a replacement shock if it is within a (6) month time frame from the day of purchase.